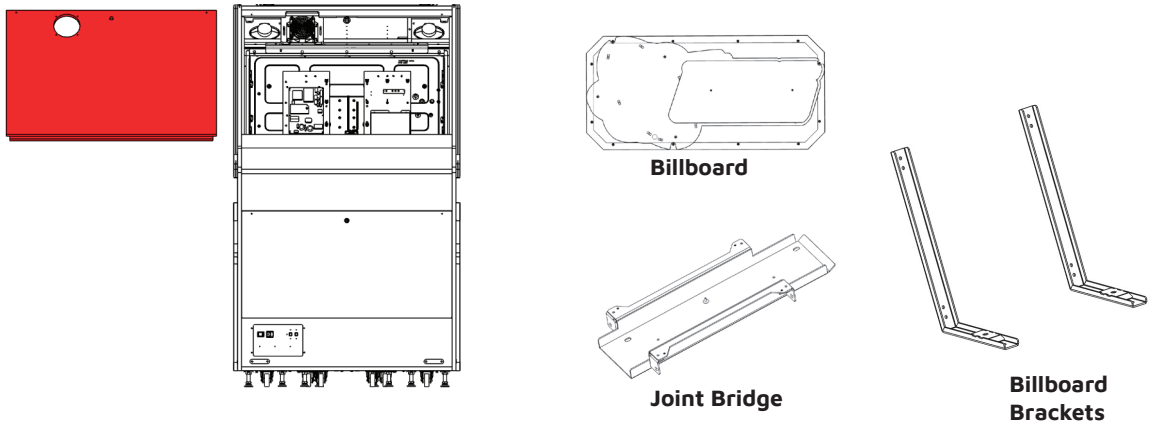
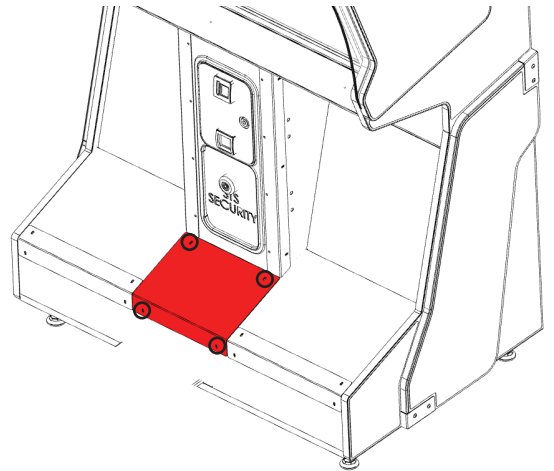


6-1 INSTALLING THE MONITOR AND SEAT CABINET

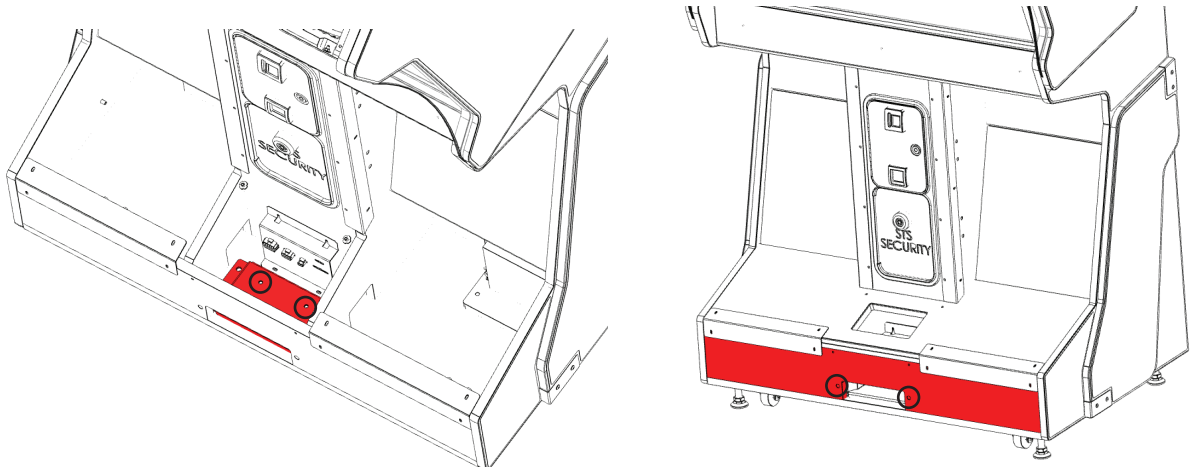
- 1 Unlock and remove the Back Door Upper. Remove the Billboard, Billboard Brackets, and Joint Bridge from the Rear of the Cabinet (the Billboard harnessing may need minor adjustment due to transit)



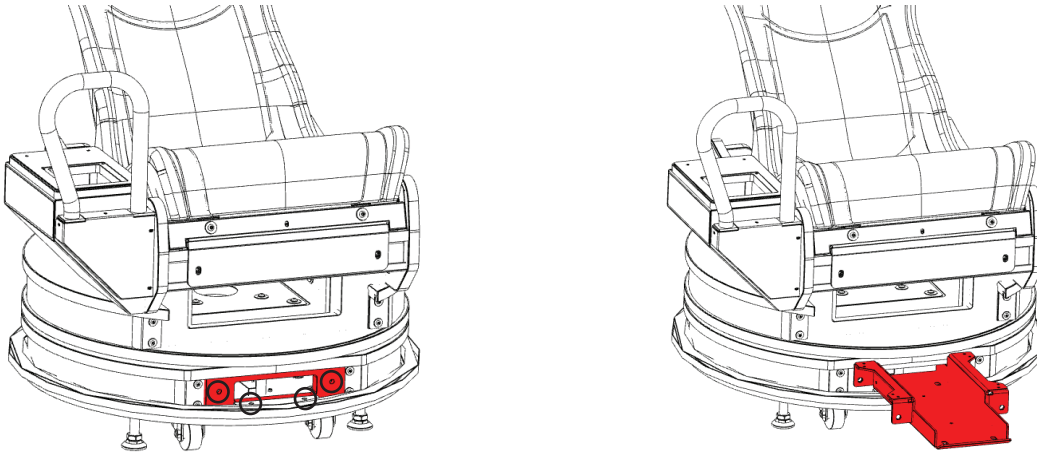
- 2 Remove the (4) M4x25 fixings from the Plate Joint Bridge Access



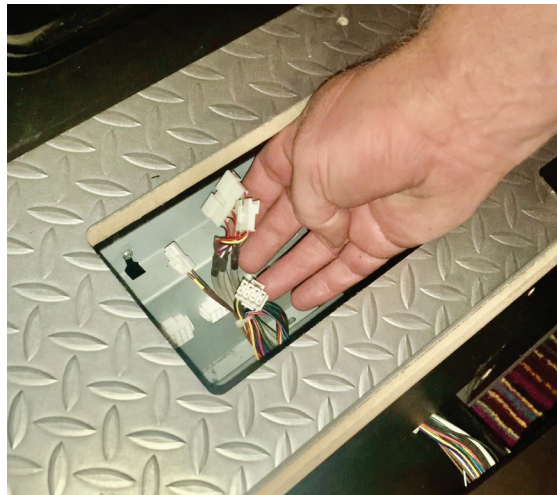
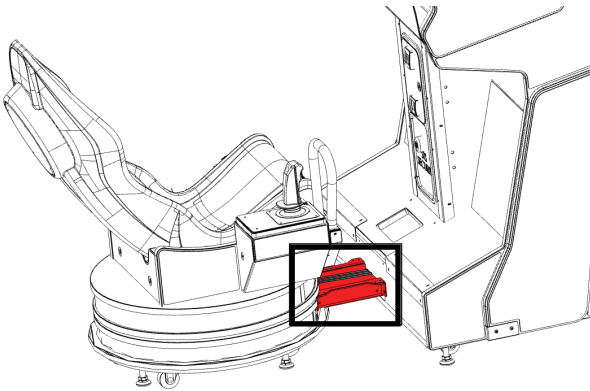
- 3 Remove the (4) fixings that are located in situ on the Bracket Front Bridge Joint and the Front Cabinet



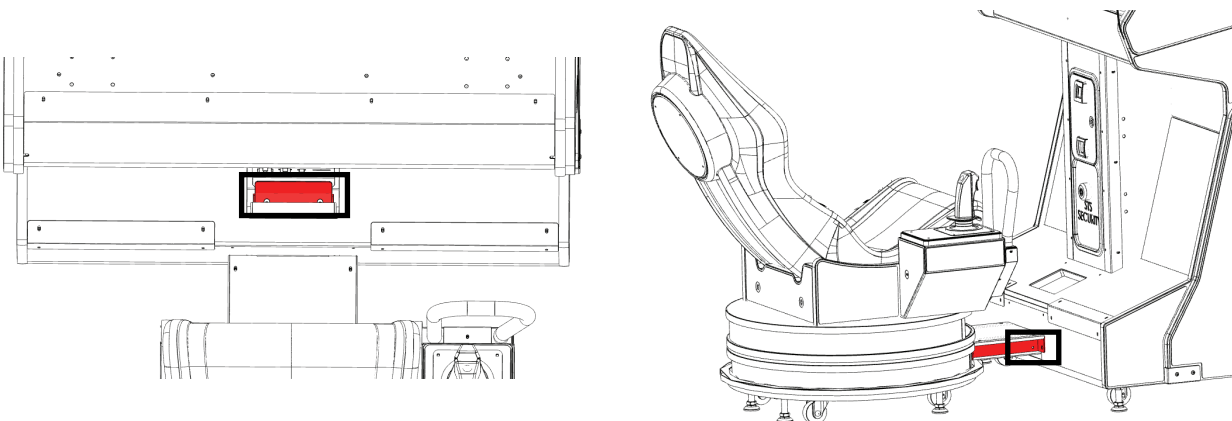
4 Remove the (4) fixings that are located in situ on the front of the Seat Cabinet. Place the Joint Bridge into the position show and reapply the (4) removed fixings to secure in place



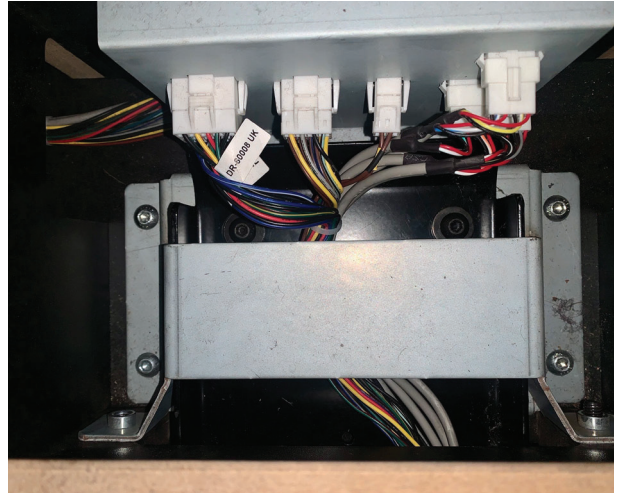
5 Insert the Seat Cabinet into position, inserting the Joint Bridge into the Monitor Cabinet (be sure to pull all Wire Harnesses from the Seat Cabinet through the Joint Bridge and into the Monitor Cabinet)



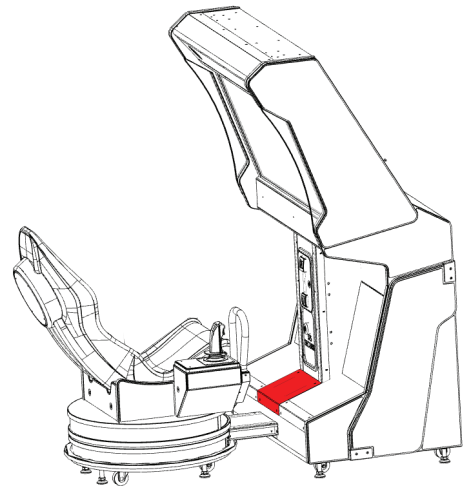
6 Reapply the (4) situ fixings removed in Step 2



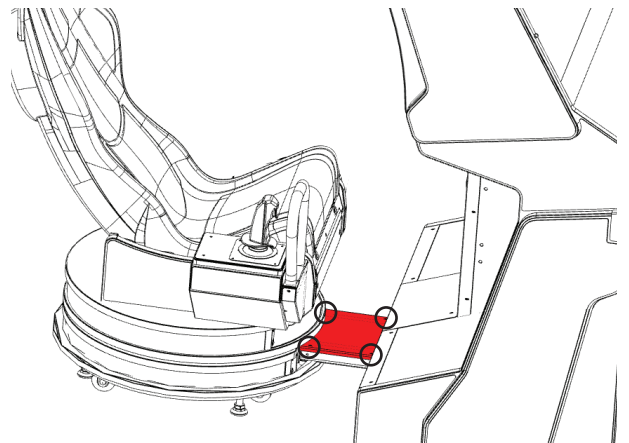
7 Connect the Wire Harnesses from the Seat Cabinet to the Monitor Cabinet



8 Reapply the Plate Joint Bridge Access and secure with the (4) removed fixings from Step 1

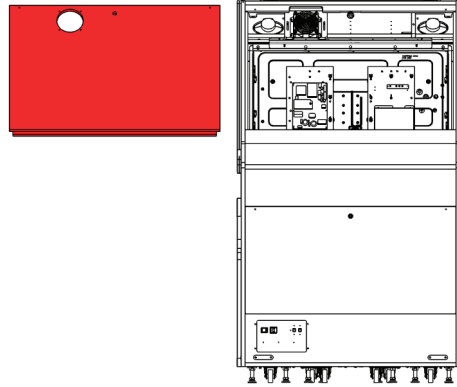


9 Apply the Cover Joint Bridge and secure with the (4) fixings

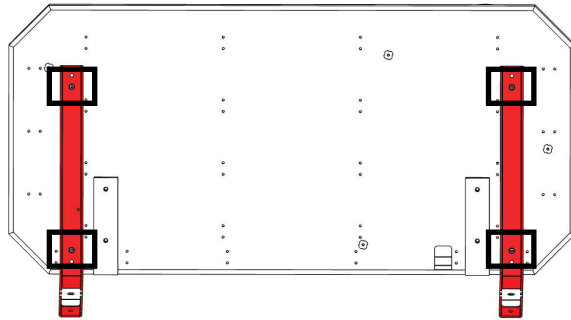


6-2 INSTALLING THE BILLBOARD

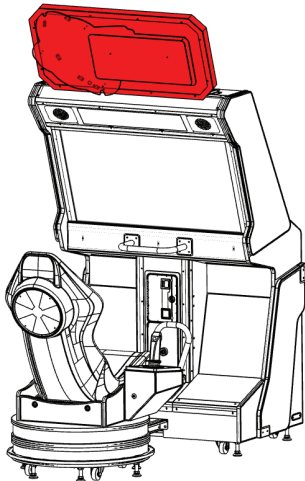
- 1 Unlock and remove the Back Door Upper



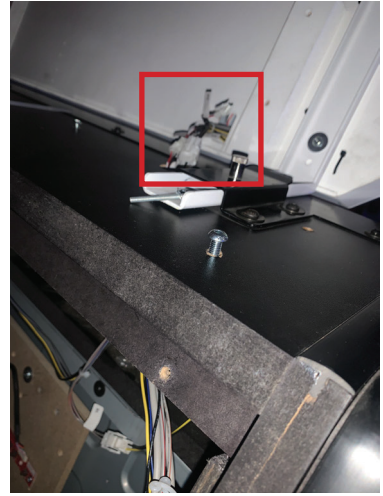
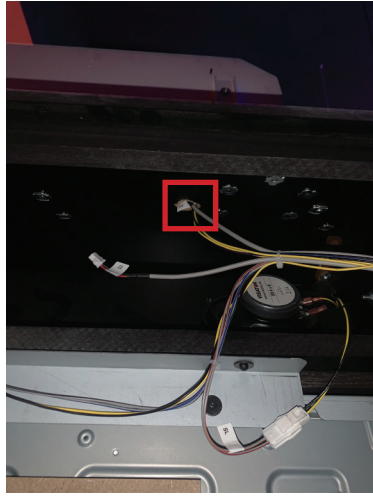
- 2 Using the Brackets removed in Step 6-1-1, attach these to the Billboard as shown using (4) M6 fixings (2 on each bracket)



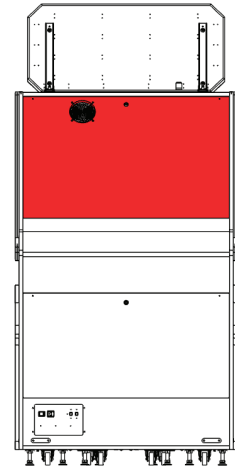
- 3 Insert the Billboard Brackets into the Billboard Bracket Retaining (the pins may need to be pulled up to allow the Billboard Brackets to be fully inserted)



4 Connect the Wire Harnesses from the Monitor Cabinet to the Billboard



5 Reapply and lock the Back Door Upper

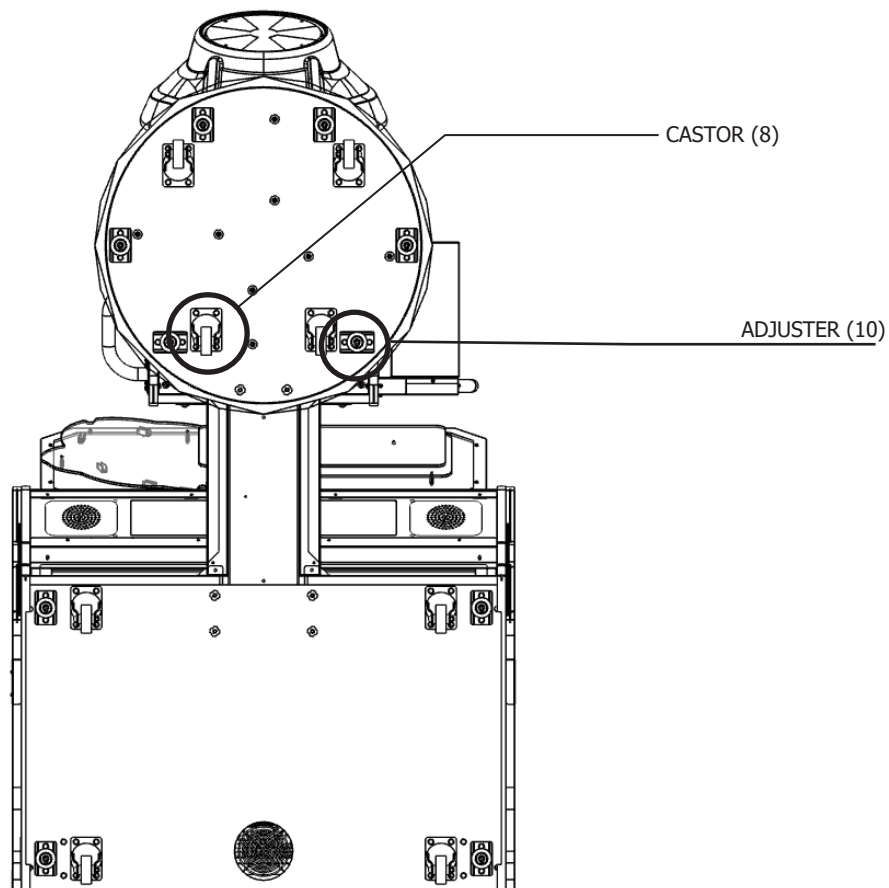


6-3 FIXATION TO INSTALLATION SITE

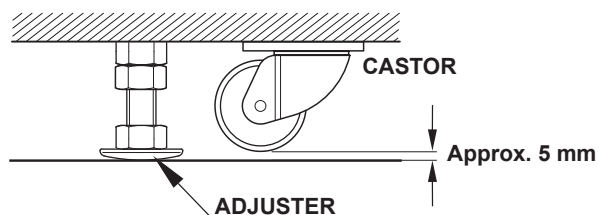
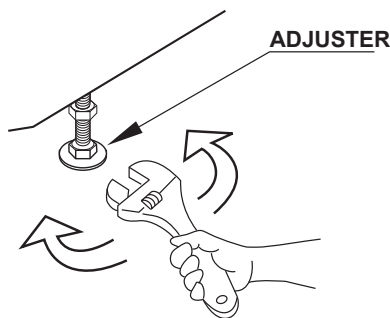
WARNING

Make sure that all the adjusters contact the floor. Otherwise the Cabinet could move, causing an accident

The product comes with castors attached at 8 locations and adjusters at 10 locations. When the installation site has been determined, have the adjusters come in direct contact with the floor. Establish a gap of about 5 mm between the floor and the castors and adjust the unit so that it will remain level.



- 1** Move the product to the installation site. If the product is to be installed near a wall, secure enough passage-way space for players to access the seat. You must also secure a 15cm space between the back wall and the back of the cabinet for ventilation.
- 2** Bring the adjusters into direct contact with the floor. Use a wrench to align the height of the adjusters until the cabinet is perfectly level.
- 3** After setting, turn adjuster nuts upwards to tighten them and secure adjuster heights.



CONNECTION OF POWER AND GROUND CABLES

(Only applies where an integral earth is not present in the mains/power lead.)

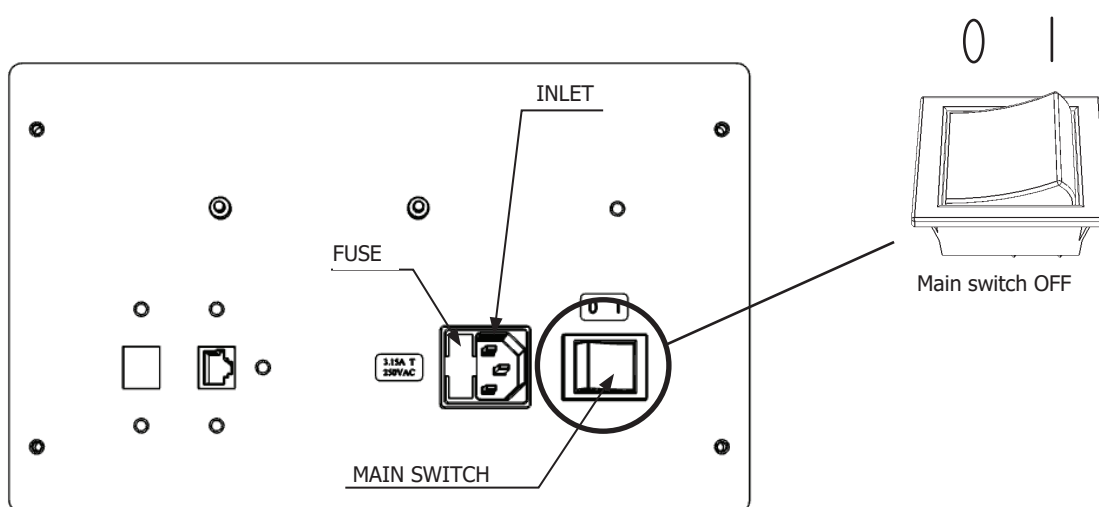
WARNING

- Use the power supply equipped with an earth leakage breaker. Use of power supply without such a breaker could result in fire if there is a current leakage
- Have available a securely grounded indoor ground terminal. Without proper grounding, customers could be electrocuted and product operations might not always be stable
- Do not expose the power cord or ground wire. If these are exposed, customers could stumble over them, for instance, and easily damage them. Additionally, if these lines are damaged, there could be a risk of electrical shock or short circuit. Set these lines at locations where they will not interfere with customer traffic, or attach covers to them
- After laying out the power cord on the floor, be sure to always protect it. If the power cord is left exposed, it can easily be damaged, resulting in electrical shock
- When using the product's AC unit ground terminal, use ground wire with a circular terminal as shown in the illustration, and establish ground securely. Avoid indiscriminate grounding operations such as use of wire with only its sheath peeled off

STOP IMPORTANT

If grounding has been established with the ground wire inside the power cord, do not perform grounding with the AC unit ground terminal. Conversely, if the AC unit ground terminal has been used for grounding, do not establish ground with the ground wire in the power cord. Otherwise there could be faulty or erroneous operations

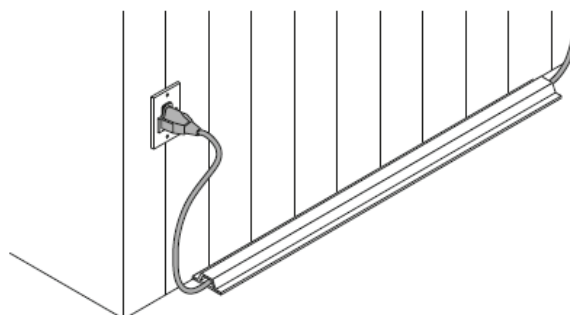
- 1 Confirm that the main switch is at OFF



- 2 Fully insert the power cord connector on the side opposite the power plug into the AC unit inlet

- 3 Fully insert the power cord plug into the outlet

- 4 The power cord is laid out indoors. Protect the power cord by attaching wire cover to it. If ground will be established with a ground wire made available separately, lay out the ground wire indoors and have it protected

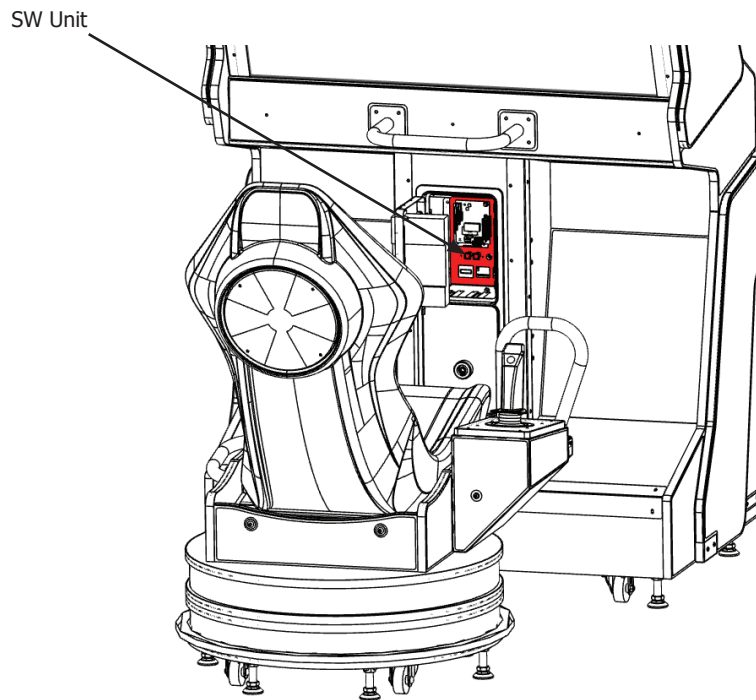


6-4 CONFIRMATION OF INSTALLATION

Use test mode to confirm that assembly is proper, connecting boards, and input/output devices are normal. See Section 9 “Test and Service Data” for more information on each individual test.

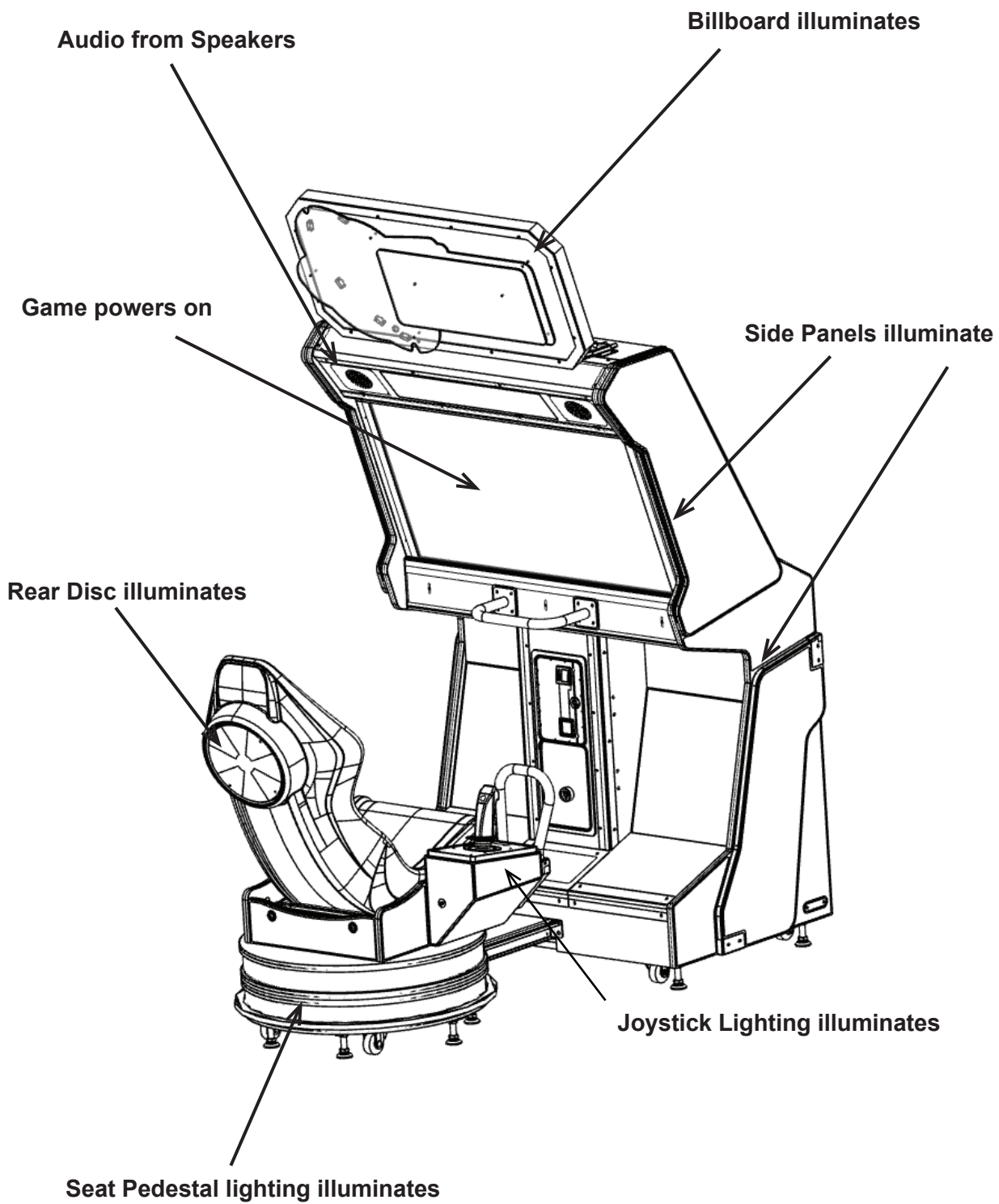
Perform the following tests in test mode:

- 1 Unlock and open the Coin Door to access the SW Unit. Use the Test Button to enter the Test and Service Menu



- 2 Enter the section “Input Test”. Ensure all Controller components and Buttons are functioning correctly
- 3 Enter the section “Output Test”. Ensure all LEDs and speakers are functioning correctly

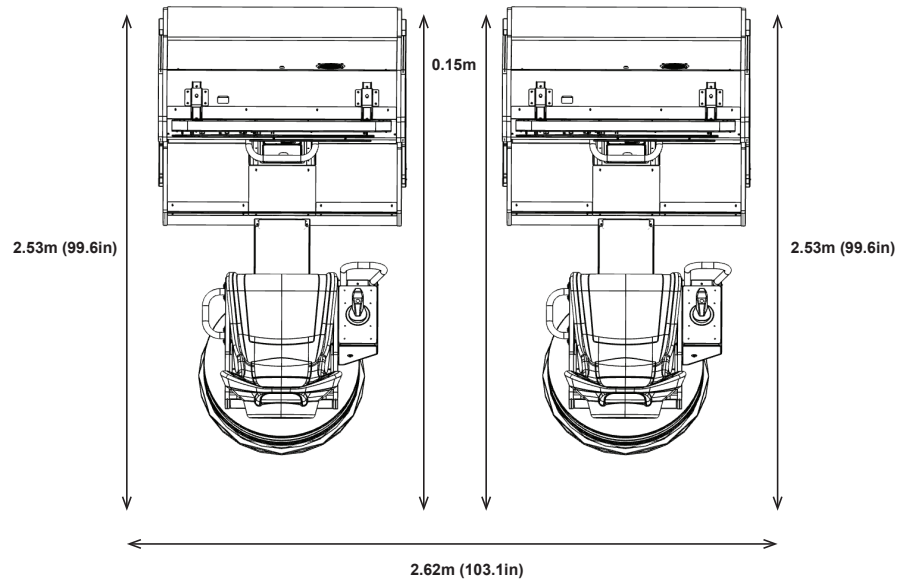
6-5 COMPONENTS THAT CHANGE STATE UPON POWERING UP



6-6 LINKING MULTIPLE CABINETS

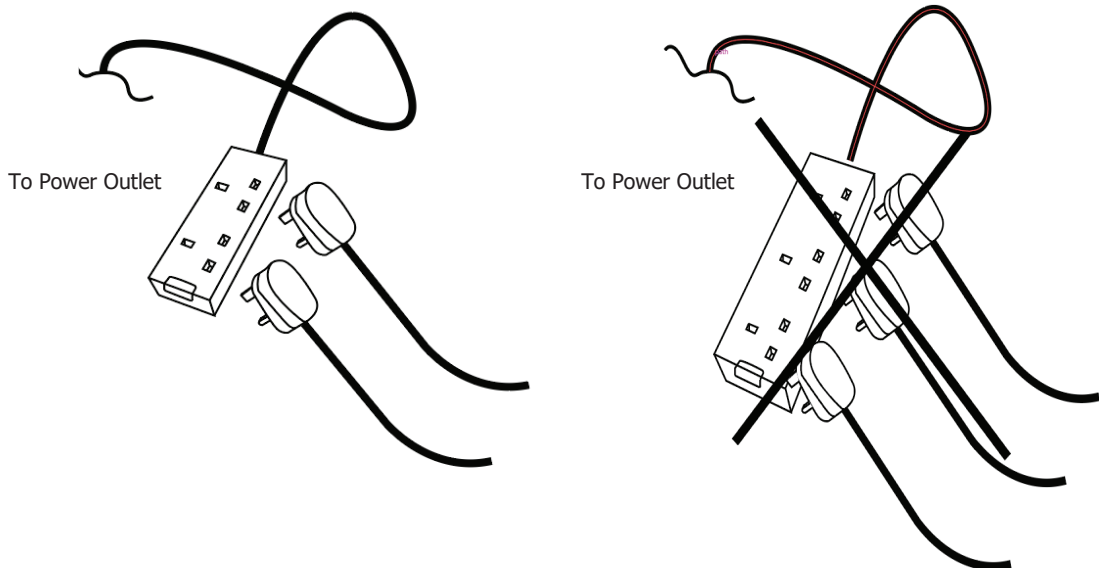
It is important that a suitable location is secured to enable installation to be carried out safely.
Please refer the beginning of this manual for Operational Area.

- 1 Carefully place (2) Cabs into position. Follow the guidelines in the OPERATIONAL AREA in the beginning of this Manual, and see the diagram below for suggestions on a suitable space for multiple Cabinets



STOP IMPORTANT

Each Cabinet has its own dedicated mains power input. Only use the power leads supplied with this machine. When connecting 4 Cabinets together, please refrain from using Multi-socket extension cables. **DO NOT** place more than 2 units in a single Multi-socket extension cable (not supplied). Connecting more than 2 units in a single power extension cable may overload the circuit and cause possible electrical damage or even fire



When installing two or more Cabinets it is recommended that they be linked together via network cables and hub to encourage multiple play, whereby players race together in the same race. Note: a 100mb network hub is required to link 3 or more Cabinets.

STOP IMPORTANT

When powering the machine on for the first time, be sure **NOT** to have the network cables connected to the Cabinets and/or network hub. Having the network cables connected when powering up for the first time will cause a network malfunction and incorrect IP addresses will be assigned

- 1 Apply power to the Cabinet and enter the TEST menu using the TEST SW located behind the coin door on the Credit Board
- 2 Select **NETWORK SETTINGS > LINK PLAY > ON**. Select **NETWORK SETTINGS > TOTAL LINKED CABINETS**. Assign the number of total Cabinets to be linked in the network
- 3 Select **NETWORK SETTINGS > CABINET ID**. Assign ID 2 to the second Cabinet, Assign ID 3 to the third Cabinet, etc. (Your designated first Cabinet will be ID 1 by default, and will not need to be changed).
- 4 Confirm changes. The Cabinets will reboot individually upon confirming the Cabinet ID. **Note: Cabinet 1 will NOT reboot.** Allow Cabs to enter back into game
- 5 Turn power to all Cabs OFF. Using the LAN Cables, connect each Cabinet network port situated on the AC Bracket into a network hub. If setting up 2 cabs only, link the Cabinets by plugging the LAN cables into each Game Board directly. A maximum of 4 Cabinets can be linked together
- 6 Power on all cabinets (ensuring the LAN cables are plugged in) and observe them as they enter into game

If networking is unsuccessful, disconnect all LAN cables. Enter Test Mode and select **NETWORK SETTINGS > CABINET ID** and revert all Cabs to **Cabinet ID 1** (cabs will reboot). In Test Mode, select **SYSTEM INFORMATION > RESET TO FACTORY DEFAULTS** and confirm (cabs will reboot). When all Cabinets have rebooted and entered into game, power cycle all cabs and repeat Steps 1 - 6.

